

5/22/2022; Page 1

	Diltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal Gel (Suspension, 50 g)	FIN	F 008 265v2
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SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Diltiazem Hydrochloride, USP	1.000	g				
Lidocaine Hydrochloride, USP	TBD					
Glycerin, USP	3.0	mL				
Medisca NovaFilm™ Gel Base	20.0	mL				
Medisca VersaPro TM Gel Base	TBD					

MILE WOR

	N			MEDISCA® NETWO TECHNICAL SUPPOR FORMULATION CHEMISTF TOLL-FREE: 866- TELEPHONE: 514- FAX: 514-905-	T SERVICES RY DEPARTMENT 333-7811 905-5096				
				technicalservices@n			5/22/2022; Page 2		
	Suggested Formula	Diltiazem Hydrochlor Gel (Suspension, 50 g		%, Lidocaine Hydrochlorid	e 5% Mucoadhesive Rectal	FIN	F 008 265v2		
SP		EPARATORY CONSI	DER	ATIONS					
	Ingredient-	Specific Information							
	Light S	ensitive (protect from li	ight w	vhenever possible):	Diltiazem Hydrochloride, Nor	vaFilm	TM Gel Base		
	Hygros	copic (protect from mot	isture	whenever possible):	Glycerin				
	Narrow	[,] Therapeutic Index			Lidocaine Hydrochloride				
	Suggested	Preparatory Guidelines			8				
		Non-Sterile Preparat	tion	Sterile Preparation	Cr+				
		rocessing Error / esting Considerations:			or considerations during prepa % of the required quantities of				
	may be classified as hazard Antineoplastic and Other H General Chapter <800> H informational and not comp and enforcement bodies. For implementation context for				or more Active Pharmaceutical a, please refer & verify the curre ardous Drugs in Healthcare Setti ardous Drugs – Handling in H dially applicable unless otherwise formation on the scope, intended BP General Chapter <800>, 800-context-for-implementation	nt NIO ngs. At l ealthca se speci ed appli	SH list of this time, are Settings is fied by regulators		
			env: with	ironmental conditions, follo	within the appropriate facilities owing the necessary guidelines a when handling hazardous drugs are this formula.	and pro	cedures as stated		
			limi ded	ited to, lab coat, protective icated shoe covers, hairnet,	ctive equipment (hazardous if applicable), such as but not ive sleeves, gloves both inner and outer if applicable, net, beard cover, eyewear, appropriate face mask, respirator applicable must be worn at all times.				
			not		ed procedures for hazardous dru nsport, storage, preparation, dis				
			incl		cility, please refer to all relevan c Code of Federal Regulations (ce Policy Guides (CPGs).				
			Lid	ocaine Hydrochloride has	s a Narrow Therapeutic Index	•			
					e of very small quantities of ing st be verified before dispensing				



5/22/2022; Page 3

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SUGGESTED PREPARATION (for 50 g)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor ^(*) :	Processing Error	Qty. to measure
Diltiazem Hydrochloride, USP §	1.000	g			
Lidocaine Hydrochloride, USP	TBD				
Glycerin, USP §	3.0	mL	œ		
Medisca NovaFilm™ Gel Base §	20.0	mL			
Medisca VersaPro™ Gel Base	TBD		14		

* Takes into account increased batch size conversions and density conversions, if required.

§ Weigh / measure just prior to use.

Preparatory Instruction

1. Ingredient quantification:

A. Determine the potency of Lidocaine Hydrochloride based on the certificate of analysis:

	100%
MINUS	
Water Content (from certificate of analysis)	%
DIVIDED BY	100
EQUALS	
Quantity of water free Lidocaine Hydrochloride, in decimal	
MULTIPLIED BY	
Assay on anhydrous basis result (from certificate of analysis)	%
DIVIDED BY	100
EQUALS	
i. Potency of Lidocaine Hydrochloride, in decimal	



5/22/2022; Page 4

00	Suggested FormulaDiltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal Gel (Suspension, 50 g)		FIN	F 008 265v2
	A. E	edient quantification: Determine the quantity (in g) of Lidocaine Hydrochloride required to make a Lidocaine H Aucoadhesive Gel, batch size (50 g):	Iydroc	hloride 5%
		Quantity of Lidocaine Hydrochloride required for 50 g		2.500 g
	P	DIVIDED BY Potency of Lidocaine Hydrochloride, in decimal (Step 1Ai)	_	
	i.	QUALS Quantity of Lidocaine Hydrochloride needed for 50 g	-	g
		AULTIPLIED BY Processing error adjustments (10 to 12%)	1	.10 to 1.12
		QUALS		
	ii	. Quantity of Lidocaine Hydrochloride needed <i>plus</i> processing error adjustments		g



5/22/2022; Page 5

Suggested Formula		Diltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal Gel (Suspension, 50 g)	FIN	F 008 265v2				
3.	Ing	redient quantification:						
	A. Determine the actual quantity of VersaPro [™] Gel Base to weigh for the required batch size (50 g):							
		Total Weight of the batch50.00 g						
		MINUS						
		Total amount of other ingredients except Lidocaine Hydrochloride		25.69 g				
		MINUS						
		The weight of Lidocaine Hydrochloride (Step 2Ai)	_	g				
		EQUALS						
		i. Quantity of VersaPro™ Gel Base needed for 50 g	_	g				
		MULTIPLIED BY						
		Processing error adjustments (10 to 12%)	1	.10 to 1.12				
		EQUALS						
		ii. Weight of VersaPro™ Gel Base required <i>plus</i> processing error adjustments	_	g				
4.	Pow	der-liquid preparation:						
		By geometrical addition, combine and triturate the following ingredients together to form powder blend:	a fine,	homogeneous				
		-Diltiazem Hydrochloride -Lidocaine Hydrochloride (amount determined in Step 2Aii)						
	B.	Levigate the fine homogeneous powder blend (Step 4A) with the Glycerin.						
		End result: Homogeneous paste-like dispersion.						



5/22/2022; Page 6

Suggested Formula		Diltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal Gel (Suspension, 50 g)	FIN	F 008 265v2				
5.	5. Powder-liquid to Base integration:							
	A. Incrementally add the homogeneous paste-like dispersion (Step 4B) to the VersaPro [™] Gel Base (amount determined in Step 3Aii).							
	<u>s</u>	pecifications: Continuously mix, using high-shear mixing techniques.						
	Ē	nd result: Homogeneous gel-like dispersion.						
6.	<u>Nova</u>	Film [™] Gel Base addition:						
	A. I	ncrementally add the NovaFilm™ Gel Base to the homogeneous gel-like dispersion (Ste	p 5A).					
	<u>S</u>	pecifications: Continuously mix, using high-shear mixing techniques.						
	End result: Homogeneous gel-like dispersion.							
7.	Prod	uct transfer:						
	Transfer the final product into the specified dispensing container (see "Packaging Requirements").							
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5/22/2022; Page 7

00	Diltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal Gel (Suspension, 50 g)	FIN	F 008 265v2
Formula	Gel (Suspension, 50 g)	FIIN	F 008 263V2

SUGGESTED PRESENTATION

Estimated Beyond-Use Date		30 days, as per USP 795.	Packaging Requirements		 Tightly closed, light-resistant ointment tube/jar. To be administered with a metered measuring device. 		
	1	Use as directed. Do not exceed dose.	d prescribed	6	Protect from light.		
Auxiliary	2	Keep out of reach of children.		7	Consult your health care practitioner if any other prescription or over-the-counter medications are currently being used or are prescribed for future use.		
Labels	3	For mucosa use only (rectal).		8	Cap tightly after use.		
	4	Do not take with alcohol, tranquilizers or other CNS depre		9	Keep in a dry place.		
	5	Keep at controlled room temper -25° C).	cature (20°C	10	May impair mental and or physical ability. Use care when operating a car or machinery.		
Pharmacist Instructions					ent potential of systemic toxicity. uct used should be established by a physician. open wounds, areas of skin that are damaged or		
	IMPORTANT: DRUG-DRUG INTERACTION EXISTS BETWEEN DILTIAZEM HYDROCHLORIDE AND LIDOCAINE HYDROCHLORIDE. TO BE DISPENSED AND ADMINISTERED ONLY UNDER THE CLOSE SUPERVISION OF THE PRESCRIBING PHYSICIAN.						
Patient	Co	ntact your pharmacist in the event	of adverse re	actior	15.		
Instructions	IM	PORTANT: The quantity of AP	I administere	d is di	irectly dependent on the quantity of product applied.		



5/22/2022; Page 8

	Diltiazem Hydrochloride 2%, Lidocaine Hydrochloride 5% Mucoadhesive Rectal	FIN	F 008 265v2
Formula	Gel (Suspension, 50 g)	1 11 1	1 000 205 12

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